



中国认可  
国际互认  
检测  
TESTING  
CNAS L4350



# 检验检测报告

## TEST REPORT

No. : SL228-230049

<b>样品名称</b> Sample Name	科居木 (木塑装饰板) KOJO ECO WOOD PLUS ( WPC DECORATION SHEET )
<b>型号规格</b> Model Specification	1000mm×615mm×9mm, 室内用, PVC薄膜饰面 Be used indoors, PVC film finishes
<b>委托单位</b> Applicant	安徽科居新材料科技有限公司 Anhui KOJO New Material Technology Co., Ltd.
<b>检验类别</b> Test Type	普通送样 Common Sample



**上海建科检验有限公司**  
Shanghai Jianke Technical Assessment of Construction Co.,Ltd.



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检验检测报告

TEST REPORT

检验类别：普通送样  
Test Type : Common Sample  
委托编号：SL22-230081  
Contract No.

报告编号：SL228-230049  
Report No.

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委托单位 Applicant	安徽科居新材料科技有限公司 Anhui KOJO New Material Technology Co., Ltd.	联系方式 Contact Information	18256637506
单位地址 Address	池州市经济开发区临港工业园 LinGang Industrial Park,ChiZhou City Economic Development Zone ,AnHui	委托日期 Contract Date	2023-03-01
样品名称 Sample Name	科居木(木塑装饰板) KOJO ECO WOOD PLUS ( WPC DECORATION SHEET )	样品编号 Sample No.	SL22-230081-01
生产单位 Manufacturer	安徽龙格新材料科技有限公司 Anhui Longger New Material Technology Co., Ltd.	生产日期 Manufacture Date	2023.1
型号规格 Model Specification	1000mm×615mm×9mm, 室内用, PVC薄膜饰面 Be used indoors , PVC film finishes	批号 Batch number	-
样品数量 Quantity	10块 10pieces	代表数量 Batch Quantity	-
商 标 Trade	-	到样日期 Received Date	2023-03-01
样品状态 Sample Status	布纹PVC饰面空心板材 Cloth PVC veneer hollow sheet		
判定依据 Judgement Reference	GB/T 24137-2009 《木塑装饰板》 GB/T 24137-2009 <i>Wood-plastic composite decorative boards</i>		
检验日期 Test Date	2023-03-03~2023-03-27	签发日期 Date Of Issue	2023-03-29
检验地点 TestAddress	上海市申富路568号 No.568 Shen Fu Road,Shanghai		
检验结论 Test Conclusion	送检的样品经检验, 按照上述判定依据的技术指标, 判定为第2~3页所检项目合格。 According to the above judgement reference , the items on page 2 to 3 are qualified.  检验机构(盖章) Organization (Stamp)		
备注 Remarks	-		

批准：王静  
Approved by 徐景

王静  
徐景

审核：苏宇  
Checked by 唐炜

苏宇  
唐炜

编制：吴康  
Compiled by

吴康



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#### 检测结果汇总

#### Test Results Summary

序号 No.	检测项目 Test Item(s)	标准值 Requirement of Standard	检测结果 Test Result	检测方法 Test Method	单项判定 Judgement
1	外观质量 Appearance quality	不低于LY/T 1279-2008中合格品的要求 Not less than LY/T1279-2008 qualified product requirements	达到LY/T 1279-2008中优等品的要求 Meet the requirements of LY/T 1279-2008 top grade	GB/T 24137-2009	合格 Qualified
2	边缘直度, mm/m Edge straightness	边缘直度最大值 $\leq 0.30$ Maximum edge straightness $\leq 0.30$	0.14	GB/T 18102-2007	合格 Qualified
3	宽度偏差, mm Width deviation	公称宽度与平均宽度之差绝对值不大于1.0 The absolute difference between nominal width and average width is $\leq 1.0$	0	GB/T 19367.1-2003	合格 Qualified
4	长度偏差, mm Length deviation	公称长度与每个测量值之差绝对值不大于5 The absolute value of the difference between the nominal length and each measured value is $\leq 5$	1	GB/T 19367.1-2003	合格 Qualified
5	厚度偏差, mm Thickness deviation	公称厚度与平均厚度之差绝对值不大于0.5; 厚度最大值与厚度最小值之差 $\leq 0.5$ The absolute difference between nominal thickness and average thickness is $\leq 0.5$ ; The difference between the maximum thickness and the minimum thickness is $\leq 0.5$	公称厚度与平均厚度之差绝对值为0.02 厚度最大值与厚度最小值之差为0.1 The absolute difference between nominal thickness and average thickness is 0.02 The difference between the maximum thickness and the minimum thickness is 0.1	GB/T 19367.1-2003	合格 Qualified
6	含水率, % Water content	$\leq 2.0$	0.3	GB/T 17657-1999	合格 Qualified
7	尺寸稳定性, % Dimensional stability	$\leq 1.5$	0.2	GB/T 17657-1999	合格 Qualified
8	吸水厚度膨胀率, % Absorbent thickness expansion rate	$\leq 0.5$	0.2	GB/T 17657-1999	合格 Qualified
9	剥离力, N Stripping force	$\geq 40$	42	LY/T 1279-2008	合格 Qualified



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检测结果汇总					
Test Results Summary					
序号 No.	检测项目 Test Item(s)	标准值 Requirement of Standard	检测结果 Test Result	检测方法 Test Method	单项判定 Judgement
10	甲醛释放量(室内用), mg/L Formaldehyde Emission(Indoor)	E <sub>0</sub> 级: ≤0.5 E <sub>0</sub> grade: ≤0.5	0.1	GB 18580-2001	合格 Qualified
11	铅, mg/kg Pb	≤90	<1.0	GB 18584-2001	合格 Qualified
12	镉, mg/kg Cd	≤75	<0.3	GB 18584-2001	合格 Qualified
13	铬, mg/kg Cr	≤60	<2.0	GB 18584-2001	合格 Qualified
14	汞, mg/kg Hg	≤60	<0.02	GB 18584-2001	合格 Qualified
说明 Declaration	1、应委托单位要求：序号1~14项按GB/T 24137-2009《木塑装饰板》进行判定。 ——判定依据中规定甲醛释放量试验方法为GB 18580(40L干燥器法)，故序号10项按GB 18580-2001《室内装饰装修材料人造板及其制品中甲醛释放限量》(40L干燥器法)进行检测。 ——序号11~14项按GB 18584-2001《室内装饰装修材料木家具中有害物质限量》进行检测。 ——本法铅的最低检出浓度为1.0mg/kg。 ——本法镉的最低检出浓度为0.3mg/kg。 ——本法铬的最低检出浓度为2.0mg/kg。 ——本法汞的最低检出浓度为0.02mg/kg。 1、According to the requirements of the entrusted unit: Items 1 to 14 according to GB/T 24137-2009 "Wood-plastic composite decorative boards" judgment. ——The judgement reference stipulated that the formaldehyde emission test method is GB 18580 (the desiccator test value), so Item 10 according to GB 18580-2001 "Indoor decorating and refurbishing materials—Limit of formaldehyde emission of wood-based panels and finishing products" (the desiccator test value) for detection. ——Items 11 to 14 shall be tested according to GB 18584-2001 "Indoor decorating and refurbishing materials—Limit of harmful substances of wood based furniture". ——The minimum detectable concentration of Pb in this method is 1.0mg/kg. ——The minimum detectable concentration of Cd in this method is 0.3mg/kg. ——The minimum detectable concentration of Cr in this method is 2.0mg/kg. ——The minimum detectable concentration of Hg in this method is 0.02mg/kg.				

(本报告内容结束)  
 (End of Report)

联系方式：上海市申富路568号(邮编：201108) 021-54428584 / 54425584

JC/BG 8-226-2022

Contacts : No.568 Shenfu Road, Shanghai ( Zip:201108 ) 021-54428584/54425584

声明：1、以上结果委托单位如有异议，请在报告收到之日起十五日内提出。

Statement : If Applicant has any question about the testing result above, please inform us within 15 days after receiving the report.

2、报告未经本机构同意，不得部分复制本报告。

This report shall not be partially copied without our permission.

3、本机构不负责委托方所提供样品相关信息及企业信息真实性的证实。

This report is not responsible for the confirmation of sample information and enterprise information provided by the applicant.

4、送样检验结果仅对来样负责。

Unless otherwise stated, the results shown in this report refer only to the sample(s) tested.

5、本报告以中文为准。

Only the Chinese version report is the official version.